

WEBCAST AUCTION OF HEAVY FABRICATING AND WELDING EQUIPMENT INCLUDING
JETLINE SEAM WELDER, WELDING MANIPULATORS, HYDRAULIC PRESS, PLATE ROLLS, BRAKES,
SHEARS, FLANGERS, SAWS, WELDING POSITIONERS, WELDING TABLES AND ACCESSORIES,
FORKLIFTS TO 12,000 LB., TOOLROOM MACHINERY, SCRAP AND RAW MATERIAL

BidSpotter
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To Become a Qualified Bidder on the Internet

WEBCAST AUCTION



SURPLUS EQUIPMENT FROM GASTON COUNTY DYEING MACHINE

1310 Charles Raper Jonas Hwy. – Mt. Holly, North Carolina 28120
Northwest Suburb of Charlotte, North Carolina

SALE DATE: WEDNESDAY, SEPTEMBER 27TH STARTING AT 10:00 AM

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



15'
SEAM

15' Jetline Model SWC-3A Seam Welder w/ Miller Deltaweld 452 Power Supply



400 Ton Approx. Pacific Straightside Hydraulic Press



13' x 13' Ransome 33IN Track Mount Welding Manipulator w/ 25' Track



400 Ton x 12' Chicago 400-F12 Hydraulic Press Brake



(20) Acorn Style Welding Tables from 4' x 4' to 6' x 6'



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



WEDNESDAY, SEPTEMBER 27TH – 10:00 AM



(3) Bertsch Mechanical Plate Rolls, 12', 10' and 6'



3,000 Lb. Ransome 30PA Welding Positioner



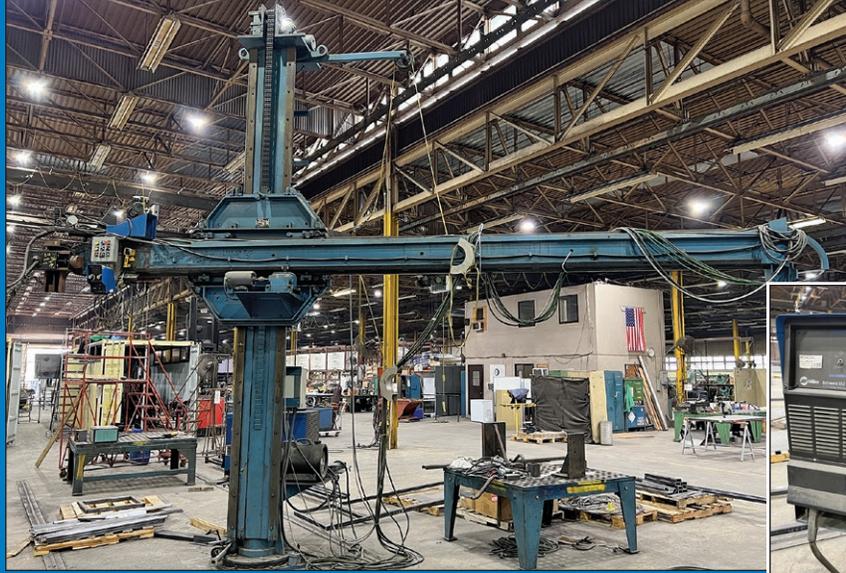
1/4" x 10' Summit Hydraulic Power Squaring Shear



(2) 40 Ton Aronson WRD40 Tank Turning Roll Sets



48" and 36" Quickwork Circle Shear and Knuckle Flangers



12' x 12' Ransome 1212 Fixed Base Welding Manipulator (Updated)



HYDRAULIC PRESS
400 Ton Approx. Pacific Straightside Hydraulic Press; s/n n/a, 42" x 72" Bed and Ram
Heavy Duty Dishing Dies for Pacific Press

PLATE ROLLS
12' x 15" Dia. Bertsch No. 14 Mechanical Plate Roll; s/n 8811, 3/4" Boiler Duty, 5/8" Pipe Duty, Rear Roll Geared, Lower Rolls Grooved Longitudinally, Floating Hing Bearing, Air Cylinder for Hinge Operation, 30-HP Main
10' x 10" Dia. Bertsch No. 9 Mechanical Plate Roll; s/n 9698, 3/8" Boiler Duty, 19/64" Pipe Duty, 17/64" Boiler Duty, Rear Roll Geared, Lower Rolls Grooved Longitudinally, Air Cylinder for Drop End Operation, 15-HP Main
6' x 7" Dia. Bertsch No. 7B Mechanical Plate Roll; s/n 9386, 5/16" Boiler Duty, 1/4" Pipe Duty, Rear

SEAM WELDER
15' Jetline Model SWC-3A Seam Welder w/ Miller Deltaweld 452 Power Supply; s/n 962029

WELDING MANIPULATORS
13' x 13' Approx. Ransome Model 331N Track Mount Welding Manipulator w/ 25' Track; s/n 7615042, 25' Track, Powcon 550SMP Power Supply, Coolmate 4, Pendant Control
12' x 12' Approx. Ransome Model 1212 Fixed Base Welding Manipulator w/ Miller Deltaweld 452 Power Supply and Updated Electrics; s/n 6210592, Cyclomatic Motorized Slide

WELDING POSITIONERS
5,000 Lb. Mark V Model 12x12 Tilting and Rotating Welding Positioner; 52" Dia. Table
3,000 Lb. Ransome Model 30PA

Tilting and Rotating Welding Positioner; s/n 1723208
(10) Smaller Motorized Welding Positioners Including (5) Bench Top Type

TANK ROLL SETS
(2) 40 Ton Aronson Model WRD40 Tank Turning Roll Sets; 8" to 18" Dia.
(5) Sets of Smaller Tank Rolls

WELDING TABLES
(20) Acorn Style Welding Tables from 4' x 4' to 6' x 6', thickness from 3" to 6"

WELDERS AND RELATED EQUIPMENT
(20) Miller MP65E Welders
Lincoln G8000 Gas Welder
Large Quantity Welding Supplies, Welding Wire, Torch Tips, Leads, Guns, Wire Feeds



Heavy Press Brake Dies, 12' 4-Way



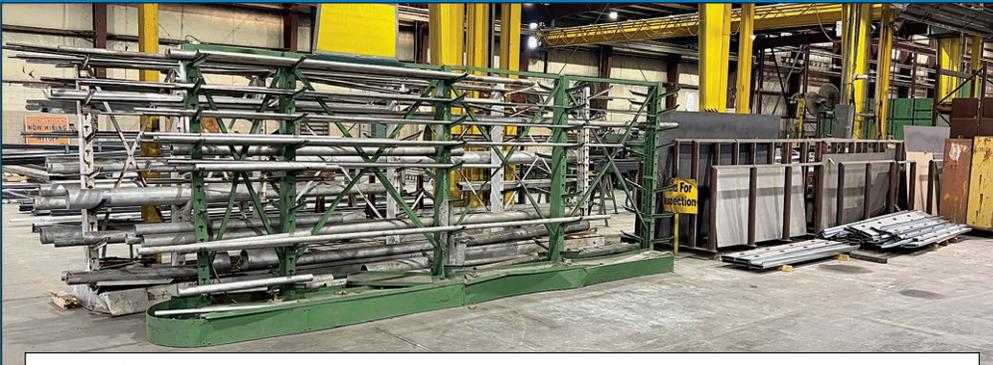
Large Quantity Welding Supplies



Kling and SESCO Angle Rolls



Welding Equipment and Accessories



Raw Material Including Stainless, Heavy Plate, Tube, Structural (Some with Certs)



Pneumatic and Solid Tire Forklifts to 12,000 Lb.



(10) Vidmars Loaded with Perishable and Indexable Tooling



Custom-Built Heavy-Duty U-Shape Rollforming Machine



(2) Huth Style Horizontal Hydraulic Benders w/ Dies

Roll Geared, Lower Rolls Grooved Longitudinally, Air Cylinder for Drop End Operation, 10-HP Main

8 Ga. x 48" Niagara Model 5-48 Mechanical Plate Roll; s/n 60341

PRESS BRAKE

400 Ton x 12' Chicago Model 400-F12 Hydraulic Press Brake; s/n H-1237, No Back Gage

Press Brake Dies Including 12' 4-Way Die, Other Heavy Dies

SQUARING SHEARS

1/4" x 10' Summit Hydraulic Power Squaring Shear; s/n 1773

1/2" x 12' Wysong Model 1250 Power Squaring Shear

ANGLE ROLLS

Kling Vertical Angle Bending Roll w/ Dies; s/n 388041, 10-HP

Sesco Model 2815 Vertical Angle Bending Roll w/ Dies; s/n B287661

CIRCLE SHEARS / FLANGERS

48" Throat Quickwork Model 48A Circle Shear and Knuckle Flanger; s/n 48X35X120, 1/2" Mild Steel

36" Throat Quickwork Model 34A Circle Shear and Knuckle Flanger; s/n

35X46X183, 3/4" Radius, 3/8" Mild Steel Various Roll Forming Dies and Knives

ROLLFORMER / TUBE BENDERS

Custom-Built Heavy-Duty U-Shape Rollforming Machine; 5" Wide Stock, 4" Dia. U-Shape

(2) Huth Style Horizontal Hydraulic Benders w/ Dies

HORIZONTAL HYDRAULIC PRESS

Horizontal Hydraulic Flute Machine Press, Enerpac Electric Hydraulic Pump

T-DRILL MACHINE

T-Drill Model T-150 Collaring Drill

TOOLROOM MACHINERY

16" x 60" Harrison Model M450 Engine Lathe

16" x 40" SBL Model 400 Engine Lathe

5' Arm x 15" Col. American Radial Arm Drill

4' Arm x 13" European Radial Arm Drill

3-HP Acer Vertical Mill

Heavy Machine Accessories, Angle Plates, Vises, Tooling

MISC. MACHINERY

Whitney Model 647 CNC Single End Punch w/ Tooling

14" x 16" HE&M Model 1200A-1 Horizontal Band Saw

48" and 36" Blast Cabinets

Vertical Band Saws to 36"

Small Machinery, Drills, Sanders, Grinders, Presses

FORKLIFTS

12,000 Lb. Caterpillar Model V120D Diesel Yard Type Forklift

10,000 Lb. Cat Model T100D Solid Tire LPG Forklift

5,000 Lb. Yale Model GLC050 Solid Tire LPG Forklift; s/n E187V1293OX, 171" Max Lift

Toyota Sit Down Electric Forklift, OUT-OF-SERVICE

SHOP EQUIPMENT

(15) Self Dumping Hoppers from 1/2 to 2 Yard

(15) Fabricated Steel Vertical Plate Racks

(10) Cantilever Bar Racks, Various Size and Style



T-Drill T-150 Collar Machine



Harrison and SBL Engine Lathes



(3) Radial Arm Drills



(15) Self Dumping Hoppers from 1/2 to 2 Yard

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Contact Information
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15' Jetline



400 Ton Brake



Manipulators



Plate Rolls

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IMPORTANT NOTICE:

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BIDDER INSTRUCTIONS

All bidders must register for this auction at www.bidspotter.com. Please register 24-hours in advance to get through approval process.

BidSpotter

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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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